Attorney Docket No.: 162-CIP-U.

PATENT APPLICATION DECLARATION

(page one of two)

I HEREBY DECLARE THAT:

My residence and citizenship are as stated next to my name in PART A on page two hereof.

I believe I am the original, first and sole inventor (if one name is listed below) or one of the original, first and
joint inventors of the subject matter (if plural names are listed below) which is claimed and for which a patent
is sought on the invention entitled Method & Apparatus for Preventing Cracking at the*,
the specification of which [X] is filed herewith OR [] was filed on and has been
assigned Serial No
*Shank Junction of Die Blocks
Thereby state that I have reviewed and understand the contents of the above-identified specification, including
the Claims, as amended by any amendment referred to above.
Lacknowledge the duty to disclose information which is material to the examination of this application in
accordance with Title 37, Code of the Federal Regulations, §1.56(a).
Thereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application
(s) for patent or inventor's certificate listed in PART B on page two hereof, and have also identified inventor's
certificate having a filing date before that of the application on which priority is claimed.
continuate maxing a mining date octore that of the appreciation on which priority is outlined.

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s), listed in PART C on page two hereof and, insofar as the subject matter of each of the Claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a), which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

I hereby declare that all statements made herein of my knowledge are true and that all statements made on information and belief are believed to be true; and further, that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under §1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

(continued)

PATENT APPLICATION DECLARATION

(page two of two)

Send Correspondence and Direct Telephone Calls To: James G. Staples, Esq. A. Finkl & Sons Co. 2011 North Southport Chicago, IL 60614 PART A: INVENTOR INFORMATION AND SIGNATURE: ___Date:_ 9/24/98 Full Name of First Inventor: Charles W. Finkl ' Inventor's Signature: (Marky W.) Ginta Citizenship: U.S.A. Residence and Post Office Address: 2011 N. Southport Avenue, Chicago, IL 60614 Full Name of Second Inventor: ALGIEODS A. (INDERLYS Date: 4/12/98 Inventor's Signature: Alguda a. Tholy Citizenship: US B Residence and Post Office Address: 1044 E. JULES / ARLINGION 1875, IL 60004 Full Name of Third Inventor: Date: _____Citizenship:_____ Inventor's Signature: Residence and Post Office Address:____ PART B: PRIOR FOREIGN APPLICATION(S): **Priority Claimed** n/a Yes () No () (Day/Month/Year Filed) (Serial No.) (Country) **Priority Claimed** n/a Yes () No () (Day/Month/Year Filed) (Country) (Serial No.) PART C: CLAIM FOR BENEFIT OF FILING DATE OF EARLIER U.S. APPLICATION: n/a

(Status: Patented, pending, aband)

(Serial No.) (Day/Month/Year Filed)

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U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

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SUPPLEMENTAL **DECLARATION FOR UTILITY OR DESIGN** PATENT APPLICATION (37 CFR 1.63)

Attorney Docket Number	162-CIP-U.S				
First Named Inventor	Charles W. FMKl				
COMPLETE IF KNOWN					
Application Number	09/160,895				
Filing Date	09/25/98				
Group Art Unit	1742				
Examiner Name	IP				

As a below named inventor, I hereby declare that:					
My residence, mailing address, and citizenship are as stated below next to my name.					
I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:					
METHOD AND A	PPARATUS FOI	R. PREVENTIN	6 CRACK SHANK	ING OF THE JUNCTON OF DIE BLUKS	
the specification of which		(Title of the Invention)			
is attached hereto					
OR		30		N	
was filed on (MM/DD/YYYY)	09/25/9	as Unit	ed States Application	Number or PCT International	
09//	160,895 a	nd was amended on (MM/DI	mm [110	6/00 (if applicable).	
Application Number application as filed			the [1/106/100	
hereby declare that the subject matter	r of the a attached ame	endment amendment	filed on		
was part of my or our invention and wa	s invented before the filing d	ate of the original application	, above identified for	such invention.	
I hereby state that I have reviewed and amendment specifically referred to abo		the above identified specifica	tion, including the cla	aims, as amended by any	
I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the natural or PCT international filing date of the continuation-in-part application.					
I hereby claim foreign priority benefits u 365(a) of any PCT international applic identified below, by checking the box, a before that of the application on which p	ation which designated at leaning foreign application for pate	ast one country other than t	he United States of	America, listed below and have also	
Prior Foreign Application Number(s)	Country	Foreign Filing		Certified Copy Attached? YES NO	
3 /					
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* ± 11.					
Additional foreign application nur	mbers are listed on a suppler	nental priority data sheet PT	O/SB/02B attached h	ereto:	
'I hereby claim the benefit under 35 U.S.C. 119(e) of any United States provisional application(s) listed below.					
Application Number(s)	Filing D	ate (MM/DD/YYYY)	Addit	ional provisional application	
			ł .	pers are listed on a supplemental	
				y data sheet PTO/SB/02B ned hereto.	
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[Page 1 of 2]

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PTO/SB/04 (10-00)

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SUPPLEMENTAL DECLARATION — UTILITY OR DESIGN PATENT APPLICATION

Direct all correspondence to: Customer N				OR 🗵	Corres	pondence address below
Name James 6. Staple	.s					
Address 2011 North Sc		ort 1	hveni	uc		
City Chicago				State II	ZIP	60614
country U.S.A.	Telephor	ne(713)	975-	-2235	(773 Fax	975-2636
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements, may jeopardize the validity of the application or any patent issued thereon.						le are punishable by tine or
Name of Sole or First Inventor:		Þ	A peti	tion has been filed	for this u	unsigned inventor
Given Charles		W.	Family N		168	7
Inventor's Currink					Date	11/30/00
Residence: City Evans for State III Country				Citi	$\mathcal{U}_{\boldsymbol{\varepsilon}}$ S. $\mathcal{A}_{\boldsymbol{\varepsilon}}$	
Mailing Address 2651 Sheridan Road						
Mailing Address						
city Evanston	State .	III	ZIP 6	0201	Co	untry U.S.A.
Name of Second Inventor:						unsigned inventor
Given a (girdas	Family Name Under			2.44	5	
Inventor's Claudo Co-	Un	lgw			Dat	te ///30/00
Residence: City Aslington Heig	hts Star	te III	Country	u.s. A	Citi	izenship U.S.A
Mailing Address 1044 Eas	+ Ju	ules				
Mailing Address Artington	Hen	shts				
city Arlington Heigh	ts State	II	ZIP	60004	Co	untry U.S. A
Additional inventors are being named on the	e suppl	emental Additi	onal Inven	tor(s) sheet(s) PTC)/SB/02A	attached hereto.